## K J Somaiya Institute of Management Studies and Research

**Program: MMS + PGDM Operations Fourth Trimester (Batch2018 - 2020)** 

## Subject : Operations Planning & Control (End Term Examination)

Maximum Marks: 50

Time : 3 Hours

24<sup>th</sup> September 2019

1) Write short notes on:

(15)

- a) How does an Organization take decisions on Make vs Buy? Illustrate your reasoning taking an example of any FMCG company.
- b) Factors to be taken into consideration while selecting a machine or process for the Organisation. Explain with example from any industry of your choice.
- c) Standard Operations Planning Process and the elements involved in the process.
- d) Concept of EOQ and the assumptions therein.
- e) Concept of FMS and its advantages and disadvantages
- 2) Master Production Schedule is one of the detailed planning document for any Operations. Describe the process followed from beginning to finally arrive at MPS.

(10)

3) The table below shows the demand for a particular brand of microwave oven in a department store in each of the last twelve months.

Month123456789101112Demand273129303234363537394042

- i) Calculate a six month moving average for each month. What would be your forecast for demand in month 13?
- Apply exponential smoothing with a smoothing constant of 0.7 to derive a forecast for the demand in month 13.
  (10)

4) The estimated costs of producing 6,000 units of a component are:

	Per Unit	Total
Direct Material	\$10	\$60,000
Direct Labor	8	48,000
Applied Variable Factory Overhead	9	54,000
Applied Fixed Factory Overhead	12	72,000
\$1.5 per direct labor dollar		
	\$39	\$234.000

The same component can be purchased from market at a price of \$29 per unit. If the component is purchased from market, 25% of the fixed factory overhead will be saved.

Should the component be purchased from the market? (10)

 4) Briefly describe the differences Dependent Demand vs Independent Demand and what is meant by Decoupling Point. Explain how do manufacturing plants make use of this concept with suitable examples. (5)

-----

-----End of Paper-----