

Trimester: September 2024 – January 2025 Examination: End Term Examination					
(Operations-Major)			(5 7 6 2024)		
Name of the Constituent College: K. J. Somaiya Institute of Management		Name of the department/Section/Center:			
,	1	Operations Management			
Course Code: 217P01C522	Name of the Course: Sustainable Supply Chain Management				
		(Major)			

Maximum Marks: 25 Time: - 1.5 hours Date: 14/1/2025

Notes:

1. Question No. 1 is compulsory.

2. Answer any three questions from Question 2 to Question 5.

Question No.		Max. Marks
Q1.	GreenLeaf Paper Mills, a leading paper manufacturer in India, supplies paper products to publishing houses, packaging companies, and office supply chains. Historically, the company's operations have been resource-intensive heavily reliant on virgin wood pulp, large amounts of water and energy for production. With increasing environmental concerns and regulatory pressure GreenLeaf's leadership recognised the need to transition toward a sustainable supply chain. The company also faced scrutiny from international clients requiring adherence to sustainability certifications such as the Fores Stewardship Council (FSC) and ISO 14001.	
	Greenleaf's primary challenges included:	
	Deforestation and Supply Chain Risks: Over-reliance on virgin wood pulp led to sourcing issues and environmental degradation.	
	Water and Energy Consumption: The paper industry is water-intensive, and energy demands lead to high carbon emissions.	
	Waste Generation: Non-recyclable byproducts and untreated effluents were impacting local ecosystems.	
	Regulatory Compliance: Adhering to stricter sustainability standards without compromising production efficiency or profitability.	
	Greenleaf's leadership set ambitious goals to:	
	Reduce their carbon footprint by 30% over three years.	

Incorporate at least 50% recycled content in their products.

Minimise water usage by improving wastewater recycling.

Greenleaf implemented a multi-pronged approach to develop a sustainable supply chain:

Partnered with FSC-certified suppliers to procure responsibly managed wood pulp.

Collaborated with small-scale farmers to grow fast-growing bamboo and eucalyptus as alternative raw materials.

Developed a closed-loop system by collecting and recycling post-consumer paper waste.

Installed state-of-the-art deinking technology to improve the quality of recycled paper.

Invested in zero liquid discharge (ZLD) systems to recycle wastewater for reuse in production.

Reduced freshwater dependency by 25% within a year through water treatment technologies.

Transitioned to renewable energy sources like biomass boilers and solar energy to reduce carbon emissions.

Optimized production processes through lean management to minimize energy wastage.

Adopted blockchain technology to ensure transparency in tracking sustainable sourcing practices.

Partnered with suppliers and customers to create awareness about sustainable paper use and recycling.

After two years of implementation, GreenLeaf Paper Mills achieved the following outcomes:

60% of raw materials were sourced from recycled paper or FSC-certified suppliers.

Developed long-term supplier relationships, ensuring steady and ethical raw material availability.

Reduced water consumption by 30% and energy-related emissions by 35%.

Increased wastepaper recovery rates to 70%, contributing to circular supply

	chain goals.	
	Gained new contracts from international clients requiring FSC certification.	
	Improved profitability through cost savings on virgin pulp and water expenses.	
	However, GreenLeaf still faced challenges, including:	
	Educating local suppliers on sustainable practices. Managing the higher costs of adopting and maintaining clean technologies. Scaling circular economy initiatives across rural and urban markets.	
	Based on the above, please answer the questions below	
	i) What were the critical steps GreenLeaf Paper Mills is taking to create a sustainable supply chain?	
	ii) How can GreenLeaf balance cost pressures while investing in green technologies?	
	iii) What role does collaboration with suppliers and customers play in promoting sustainability?	
	iv) Identify additional strategies for improving circularity in Greenleaf's supply chain.	
02		5
Q2	Define circular supply chains and provide an example from any industry.	3
Q3	How can adopting green procurement policies improve sustainability outcomes in a supply chain?	5
Q4	Do you think government regulations or consumer pressure is more effective in driving supply chain sustainability? Why?	5
Q5	Analyse the advantages and limitations of rail freight and water freight over road-based freight systems for achieving sustainability	5